



# Module Replacement Kit



Models: T3, T3+, T3e, T5, T5e, T7, T15, T16, 5680, 5700, 7100, 7300, 8300, Speed Scrubs and Speed Scrub Rider

## KIT INSTALLATION INSTRUCTIONS:

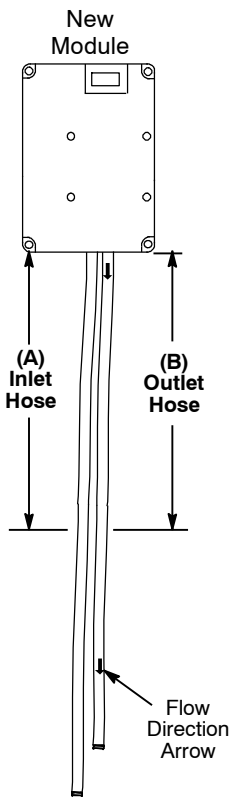
**Installation Time:** 1 hour

**TOOLS REQUIRED:** Phillips Screwdriver, Pliers, Hose Cutter (T3/T3+ Models: 7mm & 10mm Wrench).

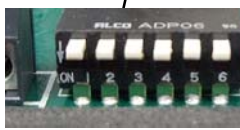
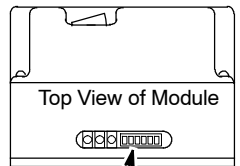
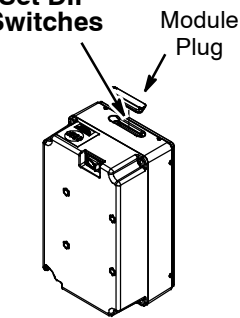
1. Drain the solution and recovery tanks.
2. Park machine on a level surface, turn machine off and remove key.

3. Remove the defective *ec-H2O* module from the machine. *NOTE: T3/T3+ Models - The front shroud and recovery tank assembly must be removed to access the module.*
4. Cut the inlet and outlet hoses on the new module as specified below.
5. Adjust the DIP switches on the new module as specified below and install module plug.
6. Install new module and check the machine for proper operation.

### Cut Hoses as Specified:



### Set DIP Switches



↑ = OFF  
↓ = ON

Refer to chart for proper settings

### T5 Model NOTE:

Install hose clamp, supplied with kit, as shown. This will prevent solution hose from kinking.



Clamp p/n 140328

Model	Inlet Hose Length (A)	Outlet Hose Length (B)	DIP Switch Setting*						
			Water Flow Rate		Machine Type				
<b>5680/5700</b> 28"/700mm & 32"/800mm Disk	14" 36cm	14" 36cm	↑	↑	↑	↑	↑	↓	
<b>5680/5700</b> 28"/700mm & 32"/800mm Cyl	14" 36cm	14" 36cm	↑	↓	↑	↑	↑	↓	
<b>5680/5700</b> 36"/900mm Disk	14" 36cm	14" 36cm	↑	↑	↑	↑	↑	↑	
<b>5680/5700</b> 36"/900mm Cylindrical	14" 36cm	14" 36cm	↑	↓	↑	↑	↑	↑	
<b>T16</b> Disk	6.5"/16.5cm	9"/23cm	↑	↑	↑	↓	↓	↓	
<b>7300, 8300</b>	2.25"/5.7cm	5"/13cm	↑	↓	↑	↓	↓	↓	
<b>T16</b> Cylindrical	6.5"/16.5cm	9"/13cm	↑	↓	↑	↓	↓	↓	
<b>T3</b>	17"/43cm 20"/50cm Disk	12"/30cm	12"/30cm	↑	↑	↑	↑	↓	↓
<b>T3e/Speed Scrub</b>	63"/160cm	58"/147cm	↑	↑	↑	↑	↓	↓	
<b>T3+</b>	24"/600mm Disk	12"/30cm	12"/30cm	↑	↑	↓	↑	↑	↑
<b>T3e/Speed Scrub XC</b>	63"/160cm	58"/147cm	↑	↑	↑	↑	↓	↓	
<b>T5</b>	24"/600mm Disk	29"/74cm	29"/74cm	↑	↑	↑	↑	↓	↑
<b>T5e/Speed Scrub</b>	26"/66cm	26"/66cm	↑	↑	↑	↑	↓	↑	
<b>T5</b>	26"/650mm Cylindrical	29"/74cm	29"/74cm	↑	↓	↑	↑	↓	↑
<b>T5e/Speed Scrub</b>	26"/66cm	26"/66cm	↑	↓	↑	↑	↓	↑	
<b>T5</b>	28"/700mm 32"/800mm Disk	29"/74cm	29"/74cm	↑	↑	↑	↓	↑	↑
<b>T5e/Speed Scrub</b>	26"/66cm	26"/66cm	↑	↑	↑	↓	↑	↑	
<b>Speed Scrub (Aldi Stores)</b>	28"/700mm Disk	26"/66cm	26"/66cm	↓	↑	↑	↓	↑	↑
<b>T5</b>	32"/800mm Cylindrical	29"/74cm	29"/74cm	↑	↓	↑	↓	↑	↑
<b>T5e/Speed Scrub</b>	26"/66cm	26"/66cm	↑	↓	↑	↓	↑	↑	
<b>T7/Speed Scrub Rider</b> Disk	3"/8cm	3"/8cm	↑	↑	↑	↓	↑	↓	
<b>T7/Speed Scrub Rider</b> Cylindrical	3"/8cm	34"/36cm	↑	↓	↑	↓	↑	↓	
<b>T15</b> Disk	5"/13cm	5"/13cm	↑	↑	↑	↓	↓	↑	
<b>7100</b> Disk	9.25"/23.5cm	11.25"/25.5cm	↑	↑	↑	↓	↓	↑	
<b>T15</b> Cylindrical	5"/13cm	5"/13cm	↑	↓	↑	↓	↓	↑	
<b>7100</b> Cylindrical	9.25"/23.5cm	11.25"/25.5cm	↑	↓	↑	↓	↓	↑	
<b>DIP Switch Numbers</b>			<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	

\* Standard Settings. For optional solution flow rate settings, contact the Customer Service Department.